

## PROCESS OF MAINTAINING HYBRID ETCH

### ABSTRACT OF THE DISCLOSURE

Process for combined chemical cleaning and etching of parts made of aluminum and/or aluminum alloys including: (a) providing a cleaning and etching solution including 5-  
5 30 grams/liter of phosphoric acid; 5-30 grams/liter of hydrogen fluoride; 120-220 grams/liter  
of sulfamic acid; 55-85.0 grams/liter of glycol ether; and balance water; (b) contacting the  
parts with the solution for a time sufficient to achieve the desired amount of cleaning and  
etching; (c) periodically measuring the etching rate of the solution; (d) when the etching rate  
is below the required minimum rate, adding sufficient hydrogen fluoride to restore the  
10 etching rate above the required minimum rate; and (e) periodically adding sufficient sulfamic  
acid to prevent the formation of scale made of hydrated aluminum fluoride.